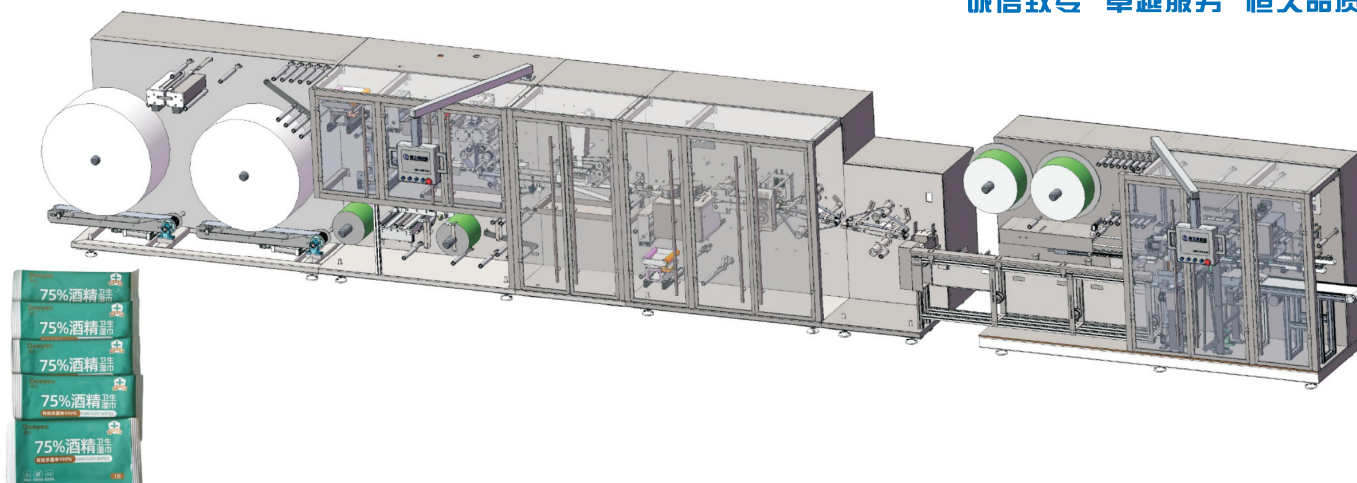


LZC-SCM400DT

高速单、双、三片湿巾机+中包机

**LZC-SCM400DT High Speed Single,
Double, Triple Wet Wipes Machine+
secondary packaging machine**



诚信致专 卓越服务 恒久品质

技术参数 Technical specification

适用材料 Applicable materials	水刺无纺布，可冲散、可降解材料等 spunlace non-woven fabric, washable, degradable materials, etc.
原布克重 Original cloth weight	35-60g/m ²
原布规格 Original fabric specifications	幅宽≤280mm，卷径≤1200mm，卷心直径3英寸 Width ≤280 mm, Roll diameter: ≤1,200 mm, the diameter of the paper roce is three inches
折叠样式 Folding style	Z+Z，W/N/Z型，其它样式可定制 Z+Z，W/N/Z type, other styles can be customized
展开尺寸 Expand the size	长100-300mm，宽100-280mm length100-300Mm, width100-280 mm
对折后尺寸 The size after folding in fold	长50-150mm，宽40-80mm length50-150Mm, width.40-80Mm
堆垛片数 The number of stacked pieces	1-3片触摸屏设定 1-3Touch screen setting
加液方式 The method of adding liquid	喷淋式/浸泡式，触摸屏切换 Sprinkler type/Soaking type, touch screen switching
流量控制 Flow control	标配玻璃转子流量计，2.5-4.5倍加液倍率 Standard Glass rotameter, 2.5 to 4.5Double liquid Magnifying power
切断方式 Cutting method	同步辊切刀切断 Synchronous roll cutter cutting
包装方式 Packaging method	旋转式包装机，双切刀易拆卸设计 Rotary packaging machine, double cutter easy to disassemble design
包装材料 Packaging materials	卷膜，纸芯内径3英寸，PP、OPP、PET、PE等可热封材料 Roll film, The inner diameter of the paper core is three inches, PET / PE, BOOP, PET/AL/PE and other heat-sealable materials
包装速度 Packaging speed	Max320片/分钟，10片中包Max60包/分钟 Max.320 pieces/min, Ten Pieces in one film Max 60Bag/Minute. Which one reaches first and which one is used
包装尺寸 Package size	长：70-250mm，宽：40-75mm length: 70-250Mm, Width: 40-75Mm
卷膜规格 Roll film specifications	单片机使用卷膜，双膜卷自动接膜，内芯3英寸，卷径≤400mm，幅宽≤240mm The single-piece wet wipes machine uses roll film, double film roll automatic filming, inner core 3 inches, roll diameter ≤ 400mm, width ≤ 240mm 中包机使用预制袋筒膜（复卷成卷），卷芯内径3英寸，PET/PE、BOOP、PET/AL/PE等可热封材料 The medium charter machine uses prefabricated bag cylinder film (rewound into rolls), the inner diameter of the roll core is 3 inches, and PET/PE, BOOP, PET/AL/PE and other heat-sealable materials

电力要求 Electricity requirements	三相五线制，AC380V，50/60Hz，22KW（或按客户要求定制） Three-phase five-wire system, AC380V, 50/60 Hz, 22Kilowatt (Or customized according to customer requirements)
设备尺寸 Equipment size	长：12000mm 宽：1300mm 高：2200mm Length: 12000mm Width: 1300mm Height: 2200mm
设备重量 Equipment weight	约5吨 About 5 tons

本机特点 Features of this machine

控制系统 Control system	三菱运动控制系统及电机整体解决方案 Mitsubishi motion control system and motor overall solution
折叠部分 Folded sections	标配自动布纠偏器，采用辊筒折布器，可兼容尺寸更多；标配不停机自动接布功能。 Standard automatic cloth correction device, using roller cloth folding device, compatible with more sizes; It is equipped with non-stop automatic cloth splicing function as standard.
包装部分 Packaging section	采用下走膜双膜卷设计，可实现不停机自动换膜；膜接头、空包、连包自动剔除；标配膜纠偏器。 The design of double film roll with downward film can realize automatic film change without stopping; Automatic rejection of membrane joints, empty packets, and even packs; Membrane trainer as standard.
横封设计 Horizontal seal design	采用伺服控制，使用电子凸轮，触摸屏可直接进行调整，确保调速运行时的稳定。 Servo control, electronic cam, touch screen can be directly adjusted, to ensure the stability of speed control.
理片装置 Tablet unscrambling device	与主机联动，确保堆垛设定片数后送出至中包机 Linked with the main engine to ensure that the stacking is set to the number of pieces and then sent out to the charterer
中包机 Medium charter flights	采用安川系统，适配主机速度 Yaskawa system is used to adapt to the speed of the host