

## LZC-WFTG60B

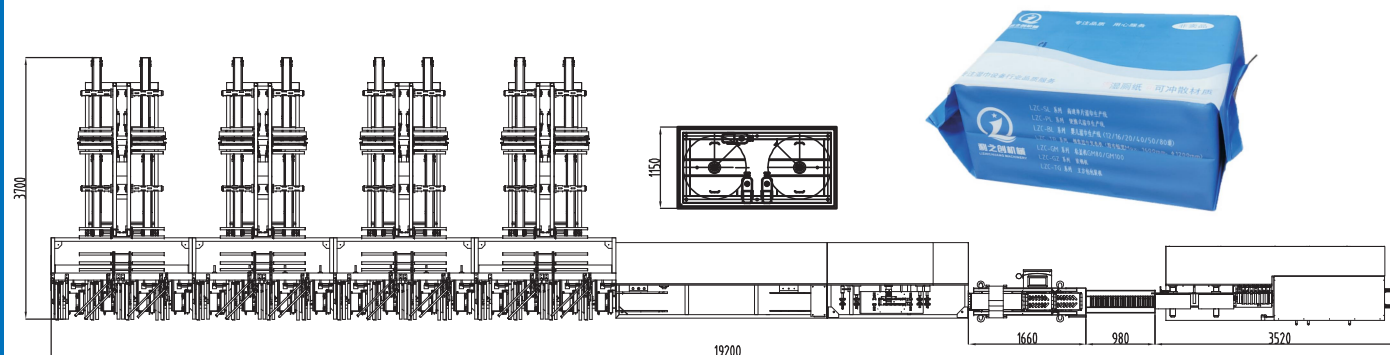
### 立方包婴儿湿巾生产线

## LZC-WFTG60B

### Cube Pack Baby Wipes

### Production Line

诚信致专 卓越服务 恒久品质



## 技术参数 Technical specification

|                                          |                                                                                                                      |
|------------------------------------------|----------------------------------------------------------------------------------------------------------------------|
| 适用材料<br>Applicable materials             | 水刺无纺布、热风布、可降解、可冲散复合材料<br>Spunlace non-woven fabrics, hot air fabrics, degradable, washable composite materials       |
| 原布克重<br>Original cloth weight            | 35-80g/m <sup>2</sup>                                                                                                |
| 原布规格<br>Original cloth specifications    | 同芯双卷，宽度210mm*2，Φ1200mm<br>Double roll with the same core, width 210mm*2, Φ1200mm                                     |
| 折叠样式<br>Folding style                    | 连续抽取或单独抽取式<br>Continuous extraction or individual extraction                                                         |
| 展开尺寸<br>Expand the size                  | 长120-200mm，宽150-210mm<br>Length 120-200mm, width 150-210mm                                                           |
| 折叠尺寸<br>Folded size                      | 长20-200mm，宽80-100mm<br>Length 20-200mm, width 80-100mm                                                               |
| 加液方式<br>Dosing method                    | 独立加液管，每片湿巾加液定量均湿<br>Independent liquid dosing tube, each piece of wet wipes is quantitatively wet                    |
| 加液控制<br>Dosing control                   | 2.5-5.0倍流量计测控<br>2.5-5.0 times flow meter measurement and control                                                    |
| 切断方式<br>Cutting method                   | 同步辊切刀<br>Synchronous roll cutter                                                                                     |
| 堆垛方式<br>Stacking method                  | 伺服马达，独立控制<br>Servo motor, independent control                                                                        |
| 堆垛片数<br>The number of stacked pieces     | 30-120片液晶屏设定<br>30-120pcs LCD screen setting                                                                         |
| 包装方式<br>Packaging method                 | 全伺服立方包式包装机<br>Full servo cubic packing machine                                                                       |
| 筒膜规格<br>Cylinder membrane specifications | 长140-350mm，宽80-100mm，高40-90mm<br>Length 140-350mm, width 80-100mm, height 40-90mm                                    |
| 筒膜换膜<br>Cylinder membrane replacement    | 一用一备手动接膜，可实现不停机人工接膜<br>One use and one standby manual film grafting, which can realize non-stop manual film splicing |
| 包装尺寸<br>Package size                     | 长120-200mm，宽80-100mm，高40-90mm<br>Length 120-200mm, width 80-100mm, height 40-90mm                                    |
| 生产速度<br>Production speed                 | 折叠4000-7500片/分钟，包装速度40-50包/分钟<br>Folding 4000-7500 pieces/min, packing speed 40-50 bags/min                          |

|                                  |                                                                         |
|----------------------------------|-------------------------------------------------------------------------|
| 电力要求<br>Electricity requirements | AC 380, 50/60Hz, 20KW                                                   |
| 设备尺寸<br>Equipment size           | 长19200mm，宽3700mm，高2100mm<br>Length 19200mm, width 3700mm, height 2100mm |
| 设备重量<br>Equipment weight         | 约10吨<br>About 10 tons                                                   |
| 选配配置<br>Optional                 | 金属重量检测一体机<br>Metal weight detector                                      |

## 本机特点 Features of this machine

|                               |                                                                                                  |
|-------------------------------|--------------------------------------------------------------------------------------------------|
| 控制系统<br>Control system        | 多轴运动控制器<br>Multi-axis motion controller                                                          |
| 驱动单元<br>Drive unit            | 伺服马达<br>Servo motor                                                                              |
| 操作界面<br>Operator interface    | 10英寸液晶触摸屏<br>10-inch LCD touch screen                                                            |
| 湿巾切断<br>Wipes cut off         | 高速辊切刀<br>High-speed roller cutter                                                                |
| 包装方式<br>Packing               | 预制袋立方包式包装机<br>Pre-made pouch cube pack packing machine                                           |
| 原料交接<br>Raw material splicing | 布卷、膜卷在线不停机自动取接<br>Cloth rolls and film rolls are automatically connected without stopping online |
| 接头检测<br>Joint inspection      | 布接头（须使用金属胶带）在线自动剔除<br>Cloth joints (metal tape must be used) are automatically rejected online   |
| 加液控制<br>Dosing control        | 流量计测控，智能运算<br>Flow meter measurement and control, intelligent calculation                        |